

# TRAINING ON INSTRUMENTATION AND CONTROL DEVICES



+91 7842430123

contact@pertecnica.in



7th Floor, Dega Towers,  
Rajbhavan Road, Hyderabad



www.pertecnica.net

# ABOUT US

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# INDUCTION TRAININGS

## - Instrumentation and Control devices

### Introduction to Instrumentation and Control Devices:

- **Fundamental Concepts:** Comprehensive overview of basic concepts in instrumentation and control, including sensors, actuators, transmitters, and control systems.
- **Industry Terminology:** Introduction to industry-specific terminology and common abbreviations used in the instrumentation field.
- **Applications Overview:** Understanding the diverse applications of instrumentation and control devices across various industries.

### Safety in Instrumentation Work Environments:

- **Hazard Identification:** Training on identifying potential hazards related to instrumentation work, such as electrical risks, chemical exposure, and equipment-related dangers.
- **Emergency Procedures:** Instruction on emergency response protocols, including evacuation procedures, first aid, and the use of safety equipment.
- **Personal Protective Equipment (PPE):** Guidance on the correct selection and use of PPE to ensure personal safety in different work scenarios.



## **Basics of Measurement and Calibration:**

- **Measurement Principles:** In-depth training on measurement techniques, units, and principles relevant to instrumentation.
- **Calibration Procedures:** Instruction on the calibration of instruments and devices to ensure accurate and reliable measurements.
- **Calibration Documentation:** Overview of proper documentation practices for calibration processes, including record-keeping and compliance with standards.

## **PLC (Programmable Logic Controller) Fundamentals:**

- **Introduction to PLCs:** Comprehensive understanding of the role and functions of programmable logic controllers in industrial automation.
- **Programming Basics:** Basic programming skills for PLCs, covering ladder logic, input/output configurations, and troubleshooting.
- **Hands-On Exercises:** Practical sessions for hands-on experience with PLC programming software and hardware.

## **SCADA (Supervisory Control and Data Acquisition) Systems Training:**

- **SCADA Overview:** In-depth explanation of SCADA systems and their role in monitoring and controlling industrial processes.
- **Data Acquisition Techniques:** Training on collecting and interpreting data from various sensors and instruments.
- **System Troubleshooting:** Instruction on diagnosing and resolving issues in SCADA systems to maintain uninterrupted operations.



### **Cybersecurity in Instrumentation:**

- **Cyber Threat Awareness:** Training on recognizing and understanding potential cybersecurity threats to instrumentation and control systems.
- **Security Protocols:** Implementation of security protocols and best practices to safeguard against cyberattacks.
- **Incident Response:** Guidelines on responding to cybersecurity incidents, including reporting procedures and collaboration with IT security teams.

### **Quality Control and Assurance in Instrumentation:**

- **Quality Standards:** Training on industry-specific quality standards and regulations applicable to instrumentation and control devices.
- **Inspection and Testing Techniques:** Understanding techniques for inspecting, testing, and ensuring the quality of instrumentation products.
- **Documentation for Compliance:** Overview of documentation requirements to meet quality assurance standards and regulatory compliance.

### **Communication Protocols in Instrumentation:**

- **Introduction to Communication Protocols:** Explanation of common communication protocols used in instrumentation, such as Modbus, HART, and Profibus.
- **Network Configuration:** Training on configuring and maintaining communication networks for connected instrumentation devices.
- **Troubleshooting Communication Issues:** Practical guidance on diagnosing and resolving communication problems within instrumented systems.



# REFRESHER TRAININGS

## - Instrumentation and Control devices

### Advanced Instrumentation Techniques:

- **Cutting-Edge Sensor Technologies:** Updating employees on the latest advancements in sensor technologies used in instrumentation, such as IoT sensors, wireless sensors, and smart sensors.
- **Integration with Industry 4.0:** Understanding the integration of instrumentation with Industry 4.0 concepts, including data analytics, cloud computing, and the Industrial Internet of Things (IIoT).
- **Hands-On Practical Exercises:** Engaging employees with hands-on exercises to reinforce their understanding of advanced instrumentation techniques.

### Safety and Hazardous Area Classification:

- **Review of Safety Standards:** Refreshing employees on industry safety standards and regulations related to hazardous area classification in instrumentation work environments.
- **Emergency Response Protocols:** Revisiting emergency response procedures specific to instrumentation, including evacuation plans, first aid, and the use of safety equipment.
- **Case Studies:** Analyzing real-world case studies to enhance awareness of potential safety hazards and the importance of adherence to safety protocols.



### Cybersecurity in Instrumentation:

- **Current Cyber Threat Landscape:** Providing updates on the evolving cybersecurity threats relevant to instrumentation and control systems.
- **Best Practices for Cybersecurity:** Reviewing best practices for securing instrumentation systems, including network segmentation, regular software updates, and user access controls.
- **Simulated Cybersecurity Drills:** Conducting simulated cybersecurity drills to test employees' ability to respond effectively to potential cyber threats.

### Instrumentation Calibration and Maintenance:

- **Latest Calibration Technologies:** Updating employees on the latest advancements in calibration technologies and tools.
- **Calibration Best Practices:** Reinforcing best practices for calibration, including precision techniques, documentation, and adherence to industry standards.
- **Practical Maintenance Exercises:** Engaging employees in practical exercises to refresh their skills in instrument maintenance, troubleshooting, and repair.

### SCADA Systems:

- **Advancements in SCADA Technology:** Updating employees on the latest features and technologies in SCADA systems.
- **Security Enhancements:** Reviewing security enhancements and protocols to protect SCADA systems from cyber threats.
- **Case Studies and Troubleshooting:** Analyzing case studies and conducting troubleshooting scenarios to enhance practical skills in managing SCADA systems.



### **PLC Programming and Troubleshooting:**

- **Updates in PLC Technology:** Providing information on recent developments and updates in programmable logic controller (PLC) technology.
- **Advanced Programming Techniques:** Refining programming skills with advanced techniques and functions in PLC programming.
- **Real-Life Problem Solving:** Engaging employees in real-life problem-solving exercises to enhance their ability to troubleshoot PLC-related issues.

### **Quality Control and Assurance:**

- **Latest Quality Standards:** Updating employees on any revisions or additions to quality standards relevant to instrumentation and control devices.
- **Quality Inspection Techniques:** Reinforcing techniques for quality inspections and testing of instrumentation products.
- **Continuous Improvement Strategies:** Introducing strategies for continuous improvement in quality control processes.

### **Communication Protocols:**

- **Latest Communication Protocols:** Providing updates on any new communication protocols or standards in the instrumentation field.
- **Advanced Network Configurations:** Reviewing advanced network configurations for efficient communication between instruments.
- **Troubleshooting Communication Issues:** Engaging in practical exercises to refresh skills in identifying and resolving communication problems within instrumented systems.





# SKILL UPGRADATION PROGRAMME

## - Instrumentation and Control devices

### Advanced Process Control (APC) Training:

- **Model-Based Control Techniques:** In-depth training on using models for control system design, optimization, and performance enhancement.
- **Predictive Analytics:** Developing skills in utilizing predictive analytics to anticipate process variations and optimize control strategies.
- **Implementation of APC Strategies:** Hands-on experience in implementing advanced process control strategies for improved system efficiency.

### Industrial Cybersecurity Certification Program:

- **Cyber Threat Intelligence:** Comprehensive understanding of emerging cyber threats specific to the instrumentation and control devices industry.
- **Secure Network Design:** Skill development in designing and implementing secure industrial networks to protect control systems.
- **Incident Response Planning:** Training on creating effective incident response plans to mitigate the impact of cybersecurity incidents.



### **Wireless Instrumentation Technology Workshop:**

- **Wireless Communication Protocols:** Hands-on exploration of various wireless communication protocols used in modern instrumentation.
- **Integration with IoT:** Training on integrating wireless instrumentation with the Internet of Things (IoT) for enhanced data collection and analysis.
- **Security in Wireless Systems:** Understanding security measures for wireless instrumentation systems to prevent unauthorized access.

### **Real-time Data Analysis and Visualization Training:**

- **Data Interpretation Skills:** Enhancing skills in interpreting real-time data from instrumentation devices for effective decision-making.
- **Visualization Tools Mastery:** Training on utilizing advanced data visualization tools for clear representation of complex data sets.
- **Integration with Control Systems:** Learning to integrate real-time data analysis into control systems for dynamic process monitoring.

### **Instrumentation Calibration Automation Program:**

- **Automated Calibration Tools:** Training on utilizing automated calibration tools and systems for efficiency and precision.
- **Calibration Data Management:** Developing skills in managing and analyzing calibration data to ensure accuracy and compliance.
- **Integration with Asset Management Systems:** Understanding the integration of automated calibration with broader asset management systems.



### **Advanced SCADA System Design and Implementation:**

- **SCADA System Architecture:** In-depth exploration of SCADA system architecture and components.
- **Redundancy Strategies:** Learning advanced strategies for implementing redundancy in SCADA systems for increased reliability.
- **SCADA Security Best Practices:** Training on the latest security measures and best practices for securing SCADA systems.

### **Instrumentation Reliability Engineering Certification:**

- **Reliability Analysis Techniques:** Comprehensive training on reliability analysis methods for instrumentation devices.
- **Failure Modes and Effects Analysis (FMEA):** Developing skills in conducting FMEA to identify and mitigate potential failure modes.
- **Root Cause Analysis for Instrumentation Failures:** Training on root cause analysis techniques specific to instrumentation reliability.

### **Instrumentation Project Management Workshop:**

- **Project Planning and Execution:** Developing project management skills for planning and executing instrumentation projects effectively.
- **Risk Management in Projects:** Training on identifying and mitigating risks associated with instrumentation projects.
- **Stakeholder Communication:** Enhancing communication skills for effective collaboration with stakeholders throughout project lifecycles.



# MANDATORY TRAINING

## - Instrumentation and Control devices

### Instrumentation Safety and Compliance Certification:

- **Hazardous Area Classification: Comprehensive training on classifying hazardous areas and understanding safety requirements in instrumentation.**
- **Intrinsically Safe Instrumentation: Ensuring employees are well-versed in the principles and applications of intrinsically safe instrumentation.**
- **Regulatory Compliance: Training on industry regulations and standards to maintain compliance with safety guidelines.**

### ISO 9001:2015 Quality Management System (QMS) Training:

- **Understanding ISO 9001:2015: In-depth training on the ISO 9001:2015 standard and its relevance to quality management in instrumentation.**
- **Quality Auditing Skills: Developing auditing skills to assess and ensure compliance with quality management system requirements.**
- **Continuous Improvement Practices: Training on implementing continuous improvement practices within the framework of ISO 9001.**



### **Functional Safety in Instrumentation (IEC 61511):**

- **IEC 61511 Compliance:** Ensuring employees understand the requirements and guidelines outlined in the IEC 61511 standard for functional safety.
- **Safety Instrumented Systems (SIS):** Comprehensive training on the design, implementation, and maintenance of safety instrumented systems.
- **Failure Mode and Effect Analysis (FMEA):** Developing skills in conducting FMEA to identify potential failure modes and assess their impact.

### **Instrumentation and Control Documentation Standards:**

- **P&ID Interpretation:** Training on reading and interpreting Piping and Instrumentation Diagrams (P&ID) accurately.
- **Documentation Best Practices:** Ensuring employees adhere to standardized documentation practices for instrumentation projects.
- **Version Control Systems:** Training on using version control systems to manage and track changes in documentation.

### **Instrument Calibration and Metrology Training:**

- **Calibration Procedures:** Comprehensive training on proper calibration procedures for various types of instrumentation devices.
- **Metrological Traceability:** Ensuring employees understand the importance of maintaining metrological traceability in calibration processes.
- **Uncertainty Analysis:** Developing skills in analyzing and minimizing uncertainties associated with instrument calibration.



### **Process Control Systems Integration Certification:**

- **PLC and DCS Integration:** Training on integrating Programmable Logic Controllers (PLC) and Distributed Control Systems (DCS) for seamless automation.
- **Communication Protocols:** Understanding various communication protocols used in process control systems integration.
- **System Reliability and Redundancy:** Ensuring reliability through redundancy strategies in integrated control systems.

### **Cybersecurity Awareness and Training for Instrumentation:**

- **Security Threat Landscape:** Providing insights into the evolving cybersecurity threats specific to instrumentation and control devices.
- **Security Policies and Procedures:** Ensuring employees are aware of and follow established cybersecurity policies and procedures.
- **User Awareness Training:** Training on recognizing and mitigating cybersecurity risks through user education and awareness.

### **Instrumentation Project Management Certification:**

- **Project Planning and Scheduling:** Developing skills in effectively planning and scheduling instrumentation projects.
- **Resource Management:** Ensuring employees understand how to efficiently manage resources in instrumentation projects.
- **Risk Management in Instrumentation Projects:** Training on identifying and mitigating risks associated with instrumentation projects.



# SAFETY TRAINING

## - Instrumentation and Control devices

### Instrumentation Safety Awareness Training:

- **Hazard Recognition:** Comprehensive training on identifying potential hazards associated with instrumentation devices and control systems.
- **Personal Protective Equipment (PPE):** Ensuring employees understand the proper selection and usage of PPE in instrumentation environments.
- **Emergency Response Procedures:** Training on effective response protocols in case of accidents or malfunctions involving instrumentation systems.

### Electrical Safety for Instrumentation Technicians:

- **Lockout/Tagout Procedures:** In-depth training on the importance of lockout/tagout procedures to ensure safe maintenance and servicing of instrumentation equipment.
- **Arc Flash Awareness:** Understanding the risks and safety measures related to arc flash incidents in electrical instrumentation systems.
- **Grounding and Bonding Practices:** Training on proper grounding and bonding techniques to prevent electrical hazards.



### **Process Safety Management (PSM) Certification:**

- **Hazard Analysis Techniques:** Developing skills in utilizing hazard analysis techniques, such as HAZOP and FMEA, specific to instrumentation processes.
- **Management of Change (MOC):** Training on implementing and managing changes in instrumentation systems while ensuring safety compliance.
- **Incident Investigation:** Understanding the process of investigating incidents related to instrumentation systems to prevent future occurrences.

### **Instrumentation Cybersecurity Safety Training:**

- **Cyber Threat Awareness:** Ensuring employees are aware of potential cybersecurity threats specific to instrumentation and control devices.
- **Security Protocols:** Training on implementing and following security protocols to safeguard instrumentation systems from cyberattacks.
- **Secure Communication Practices:** Developing skills in maintaining secure communication within instrumentation networks.

### **Chemical Handling Safety in Instrumentation:**

- **Chemical Risk Assessment:** Training on assessing and mitigating risks associated with the handling of chemicals in instrumentation processes.
- **Safe Storage Practices:** Ensuring employees understand proper storage and handling procedures for chemicals used in instrumentation.
- **Emergency Response for Chemical Spills:** Training on responding to and managing chemical spills in instrumentation environments.





### **Radiation Safety Training for Nuclear Instrumentation:**

- **Radiation Hazard Awareness:** Comprehensive training on recognizing and mitigating radiation hazards in nuclear instrumentation.
- **Dosimetry and Exposure Monitoring:** Understanding dosimetry techniques and implementing exposure monitoring in nuclear instrumentation settings.
- **Emergency Response to Radiation Incidents:** Training on responding to emergencies involving radiation leaks or exposure incidents.

### **Instrumentation Confined Space Entry Training:**

- **Confined Space Identification:** Training on identifying confined spaces within instrumentation facilities and understanding associated risks.
- **Permit-to-Work Systems:** Ensuring employees are familiar with permit-to-work systems for safe entry into confined spaces.
- **Rescue Procedures:** Training on conducting safe and effective rescue operations in the event of confined space emergencies.

### **Instrumentation Equipment Fall Protection Certification:**

- **Fall Hazard Recognition:** Comprehensive training on identifying fall hazards associated with instrumentation equipment and installations.
- **Proper Use of Fall Protection Equipment:** Ensuring employees are trained in the correct usage of fall protection gear in instrumentation settings.
- **Anchorage and Rigging Safety:** Training on proper anchorage and rigging techniques to prevent falls when working at heights.

